

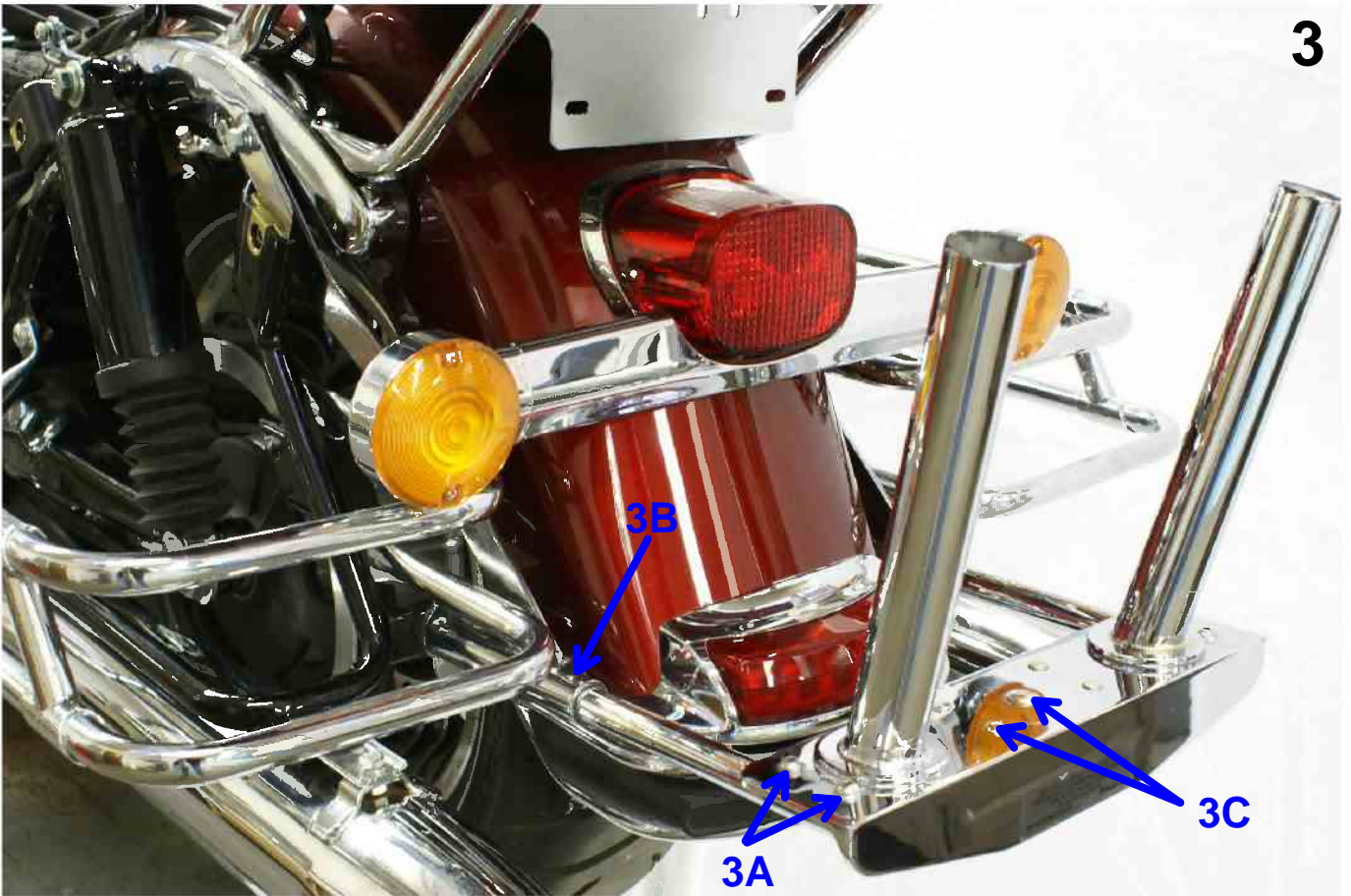
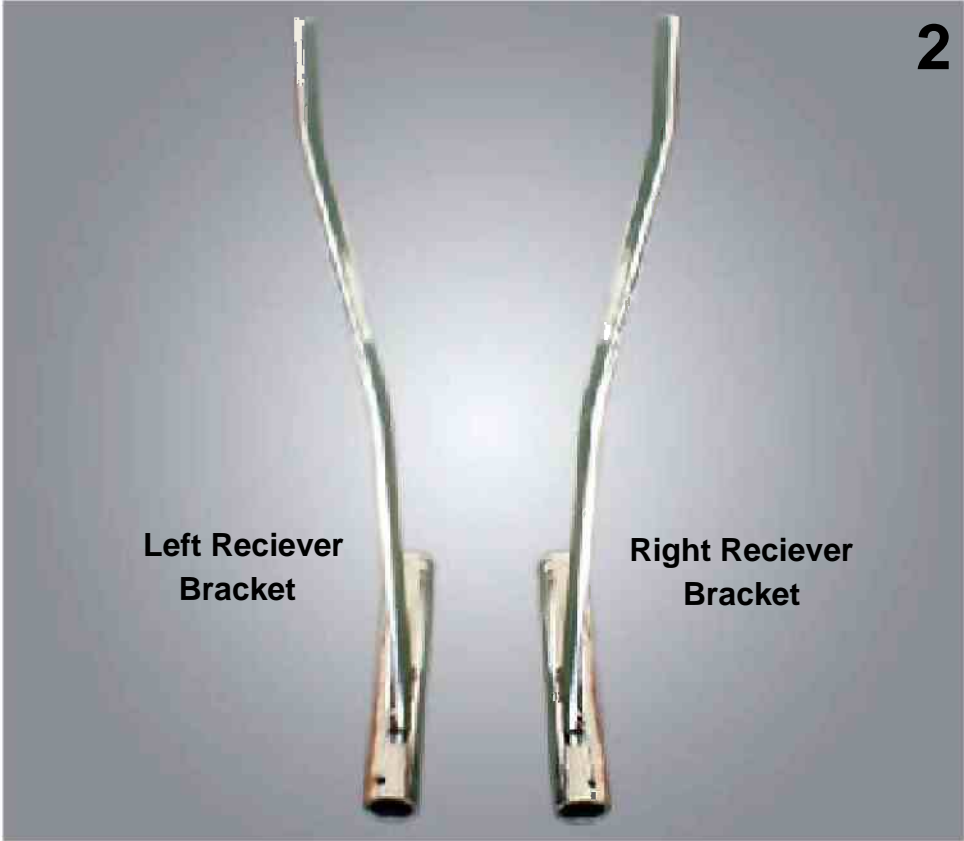
2009 and Newer Harley Davidson FLH & FLT Mounting Kit
For use with Parade Flag Holder or Quick Detach Rack
Part # HWK020

Note: When installing with Harley Davidson accessory Three Rail Fender Trim, the fender trim mounting bracket will need to be modified as shown in photo (4) and reinstalled last using only the upper bolts.

1. Remove the saddlebags. On FLX Street Glide models it will be necessary to remove filler panel between the saddlebags and rear fender. This panel will need to be modified to allow access to the receiver bracket when installing the Flag Holder/Quick Detach Rack assembly (see step 7 for details).
2. Referring to photo (1) locate and remove the two lower fender support mounting bolts (1A) and the two upper fender support bolts (1B).
3. Referring to photo (2) Compare the two receiver brackets to identify the left and right. Locate two each of the 5/16" X 1 1/2" (shorter) hex bolts washers and lock washers. Place a lock washer and then a washer onto each of the bolts. Insert these bolts from the front towards the rear of the motorcycle thru the lower fender and saddlebag support holes from the front of the motorcycle towards the rear. Holding the left and right receiver brackets up in place thread the bolts into the brackets and make finger tight.
4. Place the remaining lock washers and washers onto the 5/16" X 1 3/4" (longer) bolts supplied. Place these bolts thru the upper holes in the receiver brackets. Next, place the supplied spacers onto the bolts then thread the bolts into the upper fender support making them finger tight.
5. Locate the Flag Holder/Quick Detach Rack assembly. Spread a thin coat of light grease over the last 3" of the rods and inside the receiver tubes. Insert the flag bar assembly rods into the receiver tubes. **NOTE:** It may be necessary to loosen the four screws that attach the rods to the flag bar (see photo (3A)) to help align all the pieces. Tighten the upper and lower receiver bracket mounting bolts securely (10-12 ft lbs.) then tighten the four flag bar to rod screws securely. Check to see that the flag holder assembly slides in and out of the receiver brackets smoothly. If it does not you may need to loosen the bolts, realign the brackets and rods then retighten. It may also help to grasp the flag holder firmly and twist or flex it slightly to gain the proper alignment. This step may be necessary due to variances in manufacturing tolerances from one motorcycle to another and that the fender/saddlebag support brackets are not high precision parts.
6. Insert the locking safety pins supplied thru the holes in the receiver brackets and rods and lock the pins (see photo 3B).

7. On **FLX Street Glide models** before reinstalling the plastic fender/saddlebag filler panel it will be necessary to create a 1 ½" hole on each side of the filler panel in line with the receiver bracket tubes. This is best done with a 1 ½" hole saw as follows. While holding the filler panel up into place (you may want to use masking or blue painters tape to hold the panel in place) draw a circle around the receiver tubes on the inside of the filler panel. Remove the panel and mark the center of the circles. Using a hand drill and a 1 ½" holesaw drill thru the filler panel from the inside. Remove any burrs with sandpaper used from the inside. Test fit the panel if the holes are not exactly on center with the tubes you can enlarge them so that they do appear to be centered. Next insert one of the pieces of rubber trim supplied into each of the holes with the end being at the bottom of the holes. Work the grommet material around the hole and firmly up into place then trim the remaining end neatly and squarely to length. Reinstall the filler panel.







Remove the indicated areas

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